

Date: Thursday, 06/11/2008 9:53:23 AM
User: Julie Dawson

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D206-642-212
Job Number	: 43208		
Estimate Number	: 10804		
P.O. Number	:	Part Number	: D206642212
Issue	: 06/11/2008 S.O. No. :	Drawing Number	: R08-099
Prsht Rev.	: NC	Project Number	:
First Issue	: / / Type : SKIDTUBES	Drawing Revision	:
Previous Run	: 00015	Material	:
Written By	:	Due Date	: 12/11/2008 Qty: 1 Um: Each
Checked & Approved By	: <u>JUD 08.11.06</u>		
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	D206642212	Skidtube RH
<p>Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)</p> <p>Skidtube RH</p> <p>Original B38719 @ CHG004</p>		
2.0	QC5	INSPECT WORK TO CURRENT STEP
<p>Comment: INSPECT WORK TO CURRENT STEP</p> <p><u>08.11.06</u> ①</p>		
3.0	PACKAGING 1	PACKAGING RESOURCE #1
<p>Comment: PACKAGING RESOURCE #1</p> <p>-New labels required with the new batch # @ CHG004 <u>JUD 08.11.06</u></p> <p>-Re-identify the paperwork with the new batch #</p> <p>-Return to stock</p> <p>-Location: <u>Fg.81 Rev D.</u> <u>SS 08/11/06.</u></p>		
4.0	QC21	FINAL INSPECTION/W/O RELEASE
<p>Comment: FINAL INSPECTION/W/O-RELEASE</p> <p><u>08/11/14</u></p>		

Job Completion



DART			
TRANSPORT CANADA APPROVAL # 09-89			
P/N	D206-642-212	CHG	CHG004
DESC.	Skidtube Assembly	STC	SH98-4
LOT	B38719	STC	SA00475SE
MODEL	Bell 206A/B	STC	
US PATENT # 5735484		MADE IN CANADA	
CANADA FOREIGN PATENTS PENDING			

W 08.11.13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 22/04/2008 10:24:47 AM
 User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : 206 A/B HIGH GEAR SKIDTUBE
 Job Number : 38719
 Estimate Number : 10170
 P.O. Number :
 This Issue : 22/04/2008 S.O. No. : Part Number : D206642212
 Prsht Rev. : NC Drawing Number : N/A
 First Issue : / / Type : LANDING GEAR Project Number : N/A
 Previous Run : 38718 Drawing Revision : L
 Material :
 Written By : Due Date : 12/05/2008 Qty: 1 Um: Each
 Checked & Approved By : JLD 08-4-22
 Comment : Est Rev:K 05.07.14 ECN 847 & 901; Add Tow Ring and GHW
 Kit KJ/CP/JLM
 Est Rev:L 07-12-04 ECN 1080p DD verified by:

Additional Product

Job Number:

REFERENCE ONLY

Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL

Comment: DOCUMENT CONTROL

Photocopy bluefile & type labels per PPP206-642-212 CHG004

2.0 38719A HIGH GEAR SKIDTUBE ASSEMBLY 206 A/B

Comment: Sub-Component HIGH GEAR SKIDTUBE ASSEMBLY 206 A/B

D206-642-241 B

3.0 PACKAGING 1 PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Pick Packing Kit

4.0 D206651041 206A/B GHW

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D206-651-041 GHW Kit

1 D206-642-241(REF)

5.0 D2652 Bushing

Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

16 D2652

Bushing

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 206 A/B HIGH GEAR SKIDTUBE

Job Number: 38719

Part Number: D206642212

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D2655

Ring



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D2655

Tow Ring

341613

sq

7.0

D26652

Saddle, RH Fwd Aft Out 206



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

2 D2665-2

Saddle

B38750

* new Batch

AS 08/06/17 (X)

8.0

D26662

Saddle, RH Fwd Aft In 206



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

2 D2666-2

Saddle

36627

sq

9.0

D2712

Set Screw



Comment: Qty.: 10.0000 Each(s)/Unit Total : 10.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

10 D2712

Set Screw

(8X)

37628

(2)

37765

sq

10.0

D2884

Saddle Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

2 D2884

SADDLE SPACER

35497

sq

11.0

D2885

Saddle Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Saddle Spacer

37342

8/5/26

sq (15)

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 206 A/B HIGH GEAR SKIDTUBE

Job Number: 38719

Part Number: D206642212

Job Number:



Seq. #:

Machine Or Operation:

Description :

12.0

AN341A

Bolt



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

8 AN3-41A

Bolt

107242

SP

13.0

AN45A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 AN4-5A

Bolt

106605

SP

14.0

AN46A

Bolt



Comment: Qty.: 12.0000 Each(s)/Unit Total : 12.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

12 AN4-6A

Bolt

106662

SP

15.0

AN57A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

4 AN5-7A

Bolt

107013

SP

16.0

AN511A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

4 AN5-11A

Bolt

105810

SP

17.0

AN644A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

2 AN6-44A

Bolt

103211

8/5/26

SP

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 206 A/B HIGH GEAR SKIDTUBE

Job Number: 38719

Part Number: D206642212

Job Number:



Seq. #:	Machine Or Operation:	Description :
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18.0	AN960JD10	Washer
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Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number

8 AN960JD10

Description Batch

Washer 9221

SP

19.0	AN960JD416	Washer
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Comment: Qty.: 25.0000 Each(s)/Unit Total : 25.0000 Each(s)

Pick: Packing Kit

Qty Part Number

25 AN960JD416

Description Batch

Washer 107321

SP

20.0	AN960JD516	Washer
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Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number

8 AN960JD516

Description Batch

Washer 107334

SP

21.0	AN960JD616	Washer
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

4 AN960JD616

Description Batch

Washer 107242

SP

22.0	MS21042L3	Nut
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Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number

8 MS21042L3

Description Batch

Nut (or -3) 107644

8/5/20

SP

Tuesday, 22/04/2008 10:24:47 AM
Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 206 A/B HIGH GEAR SKIDTUBE

Job Number: 38719

Part Number: D206642212

Job Number:



Seq. #: Machine Or Operation:

Description :

23.0

MS21042L4

Nut



Comment: Qty.: 12.0000 Each(s)/Unit Total: 12.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch
12 MS21042L4 Nut (or -4) 107478

50

24.0

MS21042L6

Nut



(x)

Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch
2 MS21042L6 Nut (or -6) 105077

8/5/06

50

25.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

8/08/06/18 @

26.0

PACKAGING 1

PACKAGING RESOURCE #1



(x)

Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D206-642-212

Location: D
PPP Rev: D

8/6/18

50

27.0

QC21

FINAL INSPECTION/W/O RELEASE



08/06/19 A

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 08/06/18

38719A